



HartDesign.com



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### 640 Pound Reduction

The design of HART's 640 Pound Reduction machine makes sanitation, changeover, and setup quick and simple.

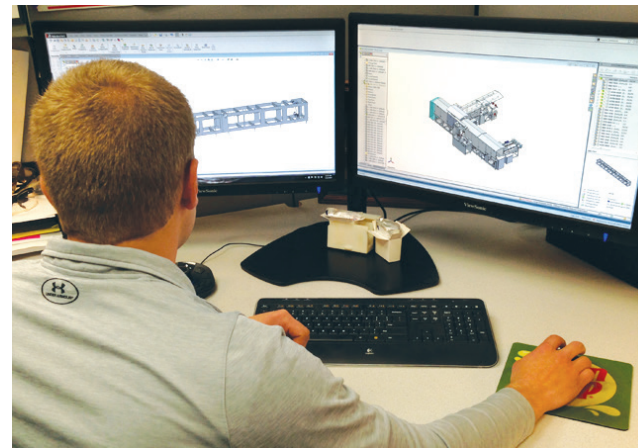
- Quick change harp design
- No-tool removable pusher block
- Adjustable product stops
- Stainless steel sanitary enclosures
- Easily removable rollers
- Seamless belts
- Catch pans to promote best practice sanitation
- Repeatability of cut dimensions to minimize product waste

### Custom Cheese Processing Equipment Solutions

Process your cheese products more reliably and less expensively with cheese processing equipment from HART Design & Manufacturing.

Our cheese processing product line includes:

- Filling Equipment - for cream cheese and process cheese.
- Slice on Slice Equipment - casting of process cheese or similar product of various widths, cutting, stacking, diverting, and wrapping.
- Cutting Equipment - of various sized cheese blocks down to finished products.



### Improve Your Efficiency with HART

HART Design & Manufacturing uses proven technologies coupled with continual innovation to produce reliable, hygienic equipment to satisfy your specific processing or packaging requirements.

- Process and package your cheese or other food products more reliably and less expensively.
- Avoid headaches and downtime.
- Enjoy the benefits of a customized, robust production line that you can be confident will do the job reliably.
- Built to USDA dairy and CE standards.

### A True Full Service Company

Knowledgeable HART technicians will work with you to create a customized solution that fits your specific needs. And the same technicians who assemble your equipment will install it in your facility, because they know the machines inside and out.

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**Get A Free Quote**  
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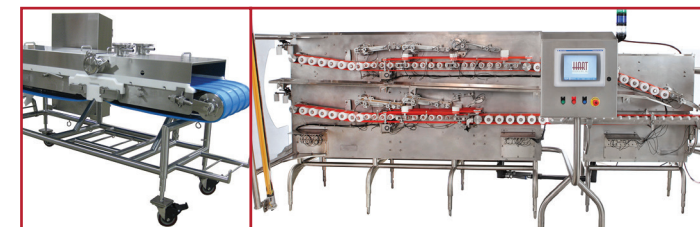
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### Crafting Superior Quality Cheese Processing and Packaging Equipment Since 1975.

HART is a global leader in the design and manufacturing of customized equipment solutions for use in the food and dairy industry. Our 40,000 square feet of production facilities, located in Green Bay, Wisconsin, allows us to provide our customers with:

- Design & Engineering
- Machining
- Welding
- Fabricating
- Mechanical & Electrical Assembly
- Testing & Programming



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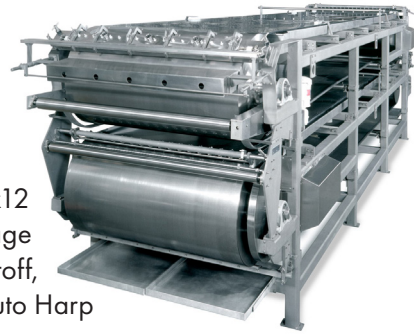
# Great Equipment Solutions for the Food & Dairy Industry by HART Design & Manufacturing

## Slice on Slice (SOS)

The latest Casting Line with servo-controlled 3x12 Wrapper, Multi-Stage Stackers, Servo Cutoff, and Ribbon Loaf Auto Harp Infeed components.

HART Slice on Slice product lines include:

- Casting Line
- 3x12 Wrapper
- 2-, 3-, and 4- Stage Stackers
- Servo Cutoff
- Ribbon Loaf Auto Harp Infeed



## IWS

The HART IWS Extruder forms processed cheese into individual wrapped slices.

- Available in single or dual head
- 91 square feet footprint of equipment
- 625 slices a minute on a single head



## Shred Lines

The HART Shred Line machine is easy to clean, built robustly, and designed for years of trouble-free service.

HART Shred Line products include:

- Retail Cheese Shred Lines
- Food Service Shred Lines
- Cutting & Elevating Conveyors
- Lane Diverter
- Two Stage Cutter
- Slab Cutter
- 640 HC (640lb Hydraulic Cutter)



## Process Cheese Filling

The HART HPC Filling and Packaging Line is designed to make, insert, fill, seal, and discharge process cheese packages with the capacity of filling multiple volumes.

- Speeds up to 100 packages per minute
- One or two piece cartons
- Fully sealed packaging



## Cream Cheese Filling

The HART HCC Filling Line will improve the dependability of your cream cheese packaging with its servo-controlled, polished stainless steel pouchmaker, conveyor and filling station.

- 100 packages per minute
- One or two piece cartons
- Fully sealed packaging

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**HART Design & Manufacturing is a premier, world-class solution provider in the cheese processing and packaging equipment industry.**

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## Bulk Filling

The HART PLC controlled, fully automated bulk filling system, has two independent filling heads and scale systems, and provides a continuous filling process.

- Variety of box sizes in the 20 to 50 pound range
- Cycles are 16 per minute
- 10 minute max changeover time
- Zero taring scales to ensure accuracy



## Exact Weight Cutting

Exact Weight Cutting equipment from HART:

- Maximum speed of 70 cycles per minute
- Exact weight cutting is end-to-end cutting and automatic end-of-bar rejection
- 9.5" guillotine stroke
- Maximum product size of 13.5"

## Wheel Cutting

HART Wheel Cutters:

- Semi-Automatic Wheel Cutters
- Exact Weight Rotary Cutter
- Automatic Wheel Cutters
- Three cutting options
- +/- 5% exact weight tolerance
- 60 cuts per minute



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**The same technicians who assembled your equipment in the HART shop will service your equipment in your plant.**

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**Looking for a Great Solution? Call 920-468-5927 for a Free Quote • Visit [HartDesign.com](http://HartDesign.com) for More Information**